

December-17-13 9:15:49 AM

1 10132

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 12/17/13 **Start Qty:** 4.00 ***4***

Cust Item ID:

Required Date: 12/17/13 **Req'd Qty:** 4.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12-12-19

Tooling: _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

[illegible]

④ 14-06-16

Picklist Print

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Work Order ID: 110132

Parent Item: D206-667-011

Parent Item Name: Spacer Block

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B Removed Manufacturing 05-11-05 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-6A BOLT		Purchased	No			120	Each	1,235.0000	8	32	DAS 28 9-89	14-01-15	
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Location	Loc Qty	Loc Code
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ST355	282	
123355	30	
M126175	2	
M127410	250	
ST514	953	
M126317	953	

AN4-7A Bolt		Purchased	No			120	Each	217.0000	8	32	DAS 28 9-89	
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Location	Loc Qty	Loc Code
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ST355	17	
123352	5	
124215	3	
m125750	9	
ST514	200	
m126193	200	

D3193-041 Support-Bracket Assembly		Manufactured	No			120	Each	3.0000	2	8	DAS 28 9-89	
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Location	Loc Qty	Loc Code
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ST479a	3	
87698	3	

DAS
8
9-89

3x
B110342 (5x)

DAS
31
9-89

- Picklist Print

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Work Order ID: 110132
 Parent Item: D206-667-011
 Parent Item Name: Spacer Block

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J
 WASHER

Purchased No

110

Each

5,122.0000

16

64

DAS

28

988

14-01-15

DAS
 6
 988

Location

Loc Qty

Loc Code

ST294

143

119097

1

121912

24

124198

35

124778

83

ST510a

4979

M126221

22

M127693

4957

DAS
 31
 988

64x

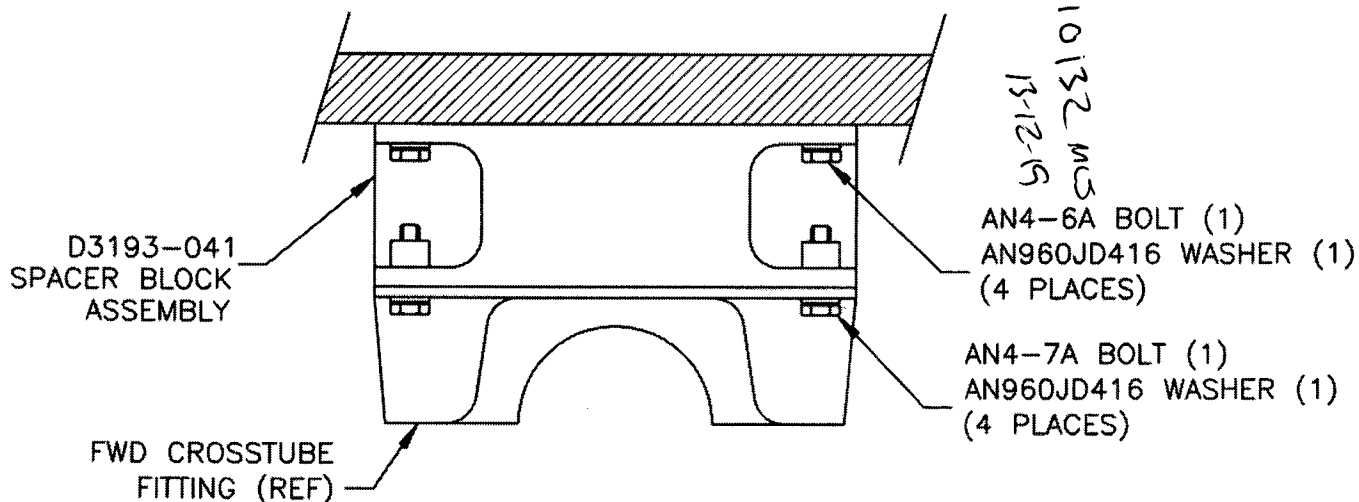


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9263	REV. A SHEET 1 OF 1
DATE 03.06.25		TITLE SPACER BLOCK KIT	SCALE NTS
A	03.06.25	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-667 REV. A or B
REF. CANADIAN STC: SH01-5
FAA STC: SR01304NY

WHEN CONVERTING A 206 A/B AIRCRAFT FROM LOW TO HIGH GEAR BY INSTALLING D206-681-011 LANDING GEAR, THE D206-667-011 SPACER BLOCK KIT (OR EQUIVALENT) MUST BE INSTALLED BETWEEN THE FUSELAGE AND FWD CROSSTUBE FITTINGS BEFORE INSTALLING THE LANDING GEAR ON THE AIRCRAFT.



QTY -011	Part Number	Description
X	D206-667-011	SPACER BLOCK KIT
8	AN4-6A	BOLT
8	AN4-7A	BOLT
16	AN960JD416	WASHER
2	*D3193-041	SPACER BLOCK ASSEMBLY

* OR AA P/N 206-321-005 OR BHT P/N 206-031-586-003

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	03.06.09
CERT. NO.:	SH01-05
ISSUE NO.:	1/2

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5.3 **CROSSTUBE KITS**

Item	Qty -011	Qty -013	Qty -015	Qty -017	Part Number	Description
	X				D206-667-011	SPACER BLOCK KIT (-101)
		X			D206-667-013	NUT PLATE KIT (-101/-103/-105/-107/-203/-205/-207)
			X		D206-667-015	NUT PLATE KIT (-201)
				X	D206-667-017	GROUNDING STRAP INSTALLATION (-101/-103/-105/-107)
30	8				AN4-6A	BOLT
31	8				AN4-7A	BOLT
32	16				AN960JD416	WASHER
33	2				D3193-041	SPACER BLOCK ASSEMBLY
40		2			D2873-043	NUT PLATE
41		2			D2873-045	NUT PLATE
42			2		D2872-043	NUT PLATE
43			2		D2872-045	NUT PLATE
44		10			AN5-7A	BOLT
45		10	10		AN5-10A	BOLT
46		4	4		AN5-30A	BOLT
47		4			AN5-32A	BOLT
49		4	4		MS21042L5	NUT (OR MS21042-5)
50		18	18		NAS1149C0563J	WASHER (OR AN960JD516)
70				2	AN742D36	CLAMP
71				2	MS9165-05	ANGLE BRACKET
72				2	MS21042L3	NUT (OR MS21042-3)
73				2	MS27039-1-08	SCREW
74				4	NAS1149C0332R	WASHER (OR AN960C10L)

Work Order ID 110132

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Item ID: D206-667-011 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Spacer Block

Start Date: 12/17/13 Start Qty: 4.00 *4* Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 4.00 *4* Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-12-19 Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <u>M.L.D.</u>	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-667-011 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 14-01-15

4x DAS 28 14-01-15
9-89